

Note

1. The item 52 , item 53, item 54, item 46 and item 50 must be put symmetric with respect to the C.L.
2. The frame must not be curved or transformed.
3. The rest part of clasper (item 52 and 53) shall be cut.

The four heads of the Z clamps must not be sticking out from the curved frame.

The four heads of the Y clamps must not be sticking out from the coil.

Detailed drawing Z

Detailed drawing Y

same as another side

54 same as another side

54 same as another side

Drawing G

FRONT

Clamp the corner of item 41 or item 42 through the hole of item 34.

Clamp item 39, item 40 and item 41 (or item 42) 5mm behind the tape (item 39). same as another side

Do not slack off the DG Coil.

Clamp item 39 and item 41 (or item 42) through the hole of item 33.

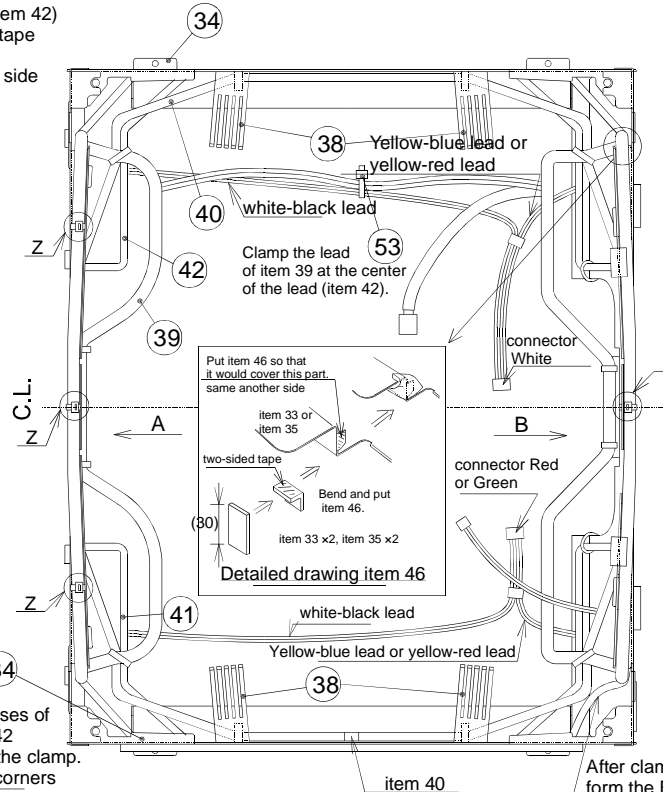
Clamp item 39 through the hole of item 33.

Clamp item 39 and item 40 through the hole of item 33.

Do not slack off the DG Coil.

The drawn harnesses of item 41 and item 42 must be inside of the clamp. same as another corners

Drawing A



The tape (item 42) must be put on this point.

Clamp item 39, item 40 and item 41 (item 42) through the hole of item 35. same as another side

Clamp the corner (item 41 or 42) through the hole of item 34.

Do not slack off the DG Coil.

Clamp item 39 and item 41 (or item 42) through the hole of item 35. Aligning to this point

Put the sheet on the back side.

Put the cushion aligning to the line and fold it.

Clamp item 39 and item 40 through hole of item 35.

The ROT-COIL must not cover the screw hole.

Do not slack off the DG Coil.

Clamp the corner of item 39 through the hole of item 35.

At this side only

At this side only

After clamping item 41, form the F part as this drawing shows.

Draw the harness (item 68) with it over the DG Coil as this drawing shows.

The tape (item 41) must be put on this point.

Drawing B

CONFIDENTIAL

T966 (MA-21D5) ASSY SET FRAME Drawing