

Note

1. The item 52 , item 53, item 54, item 46 and item 50 must be put symmetric with respect to the C.L.
2. The frame must not be curved or transformed.
3. The rest part of clamper (item 52 and 53) shall be cut.

The four heads of the Z clamps must not be sticking out from the curved frame.

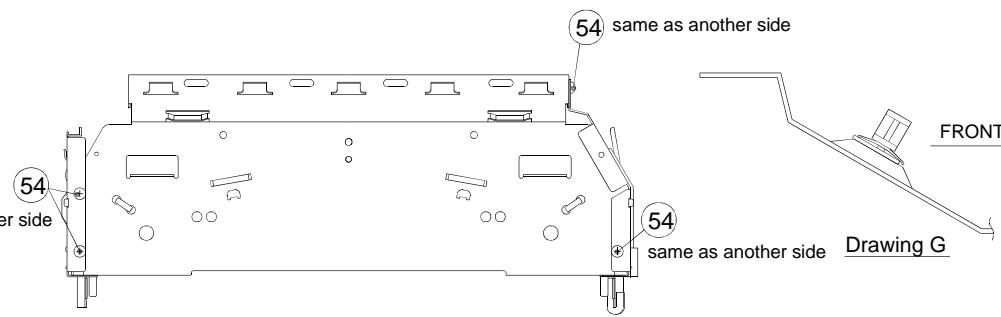


Detailed drawing Z

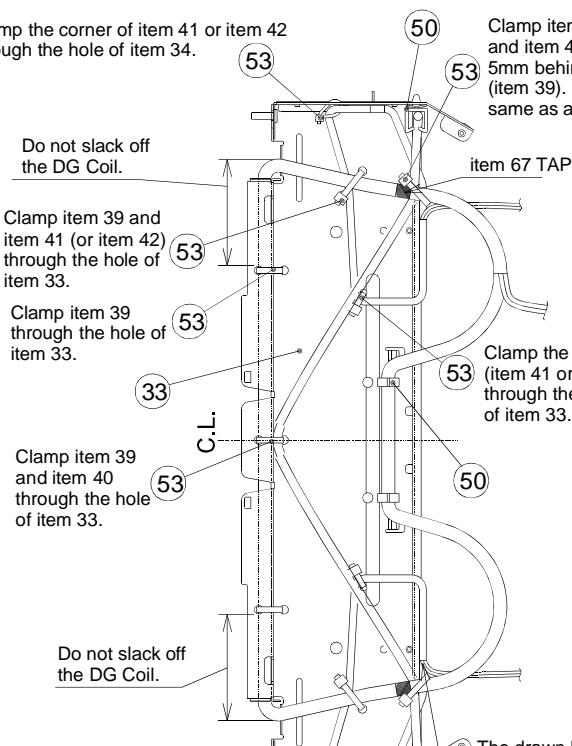
The four heads of the Y clamps must not be sticking out from the coil.



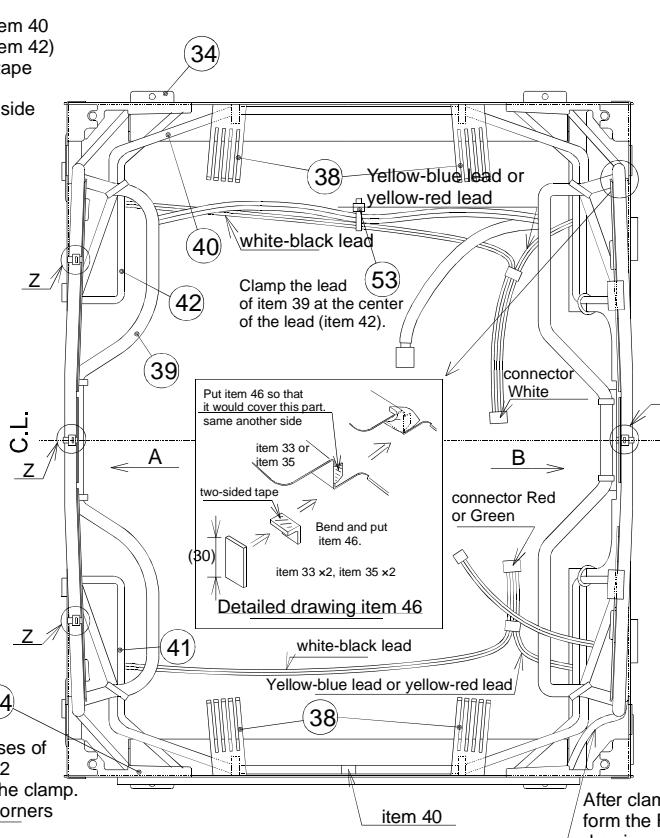
Detailed drawing Y



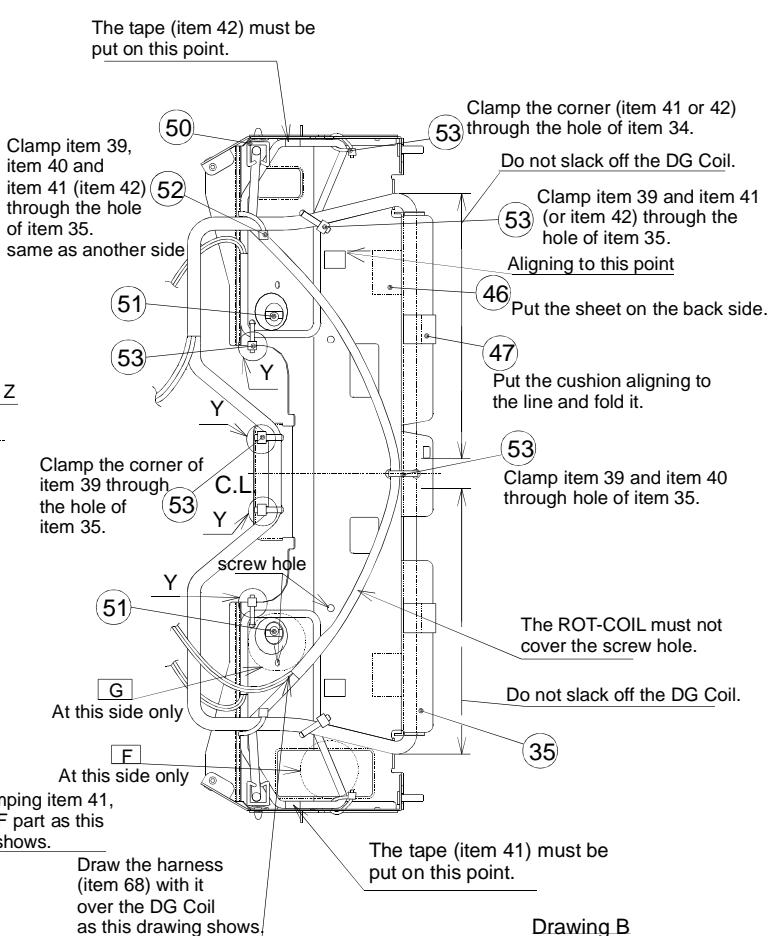
Clamp the corner of item 41 or item 42 through the hole of item 34. **53**



Drawing A



The drawn harnesses of item 41 and item 42 must be inside of the clamp, same as another corners



Drawing B

CONFIDENTIAL

T966 (MA-21D5) ASSY SET FRAME Drawing